



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10313-045-04-PO

Job Sheet 200129



Part No: RB 92700-10313-045-04-PO **Job Qty:** 1 pcs

Part Name: Measuring Plate Final Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Created By: Kimberley Guerin

Due Date: 10/11/19

Description:

Type: SOLD

Note: DWG RB 92700-10313-045 Rev. A IPP Rev. A 19.04.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Order # 19152

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	1 pcs	10/11/19	10/11/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	1 pcs	10/11/19	10/11/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S221765



Part: RB 92700-10313-045-04

Job No: 200129

Serial No/Batch: S221765

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/10/19

Plex 9/6/19 1:33 PM Dart.Guerin.Kimberley

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	10/11/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					DAS 81 9-89
					OCT 15 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	10/11/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	1 pcs	10/11/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					DAS 21 9-89
					OCT 16 2019
Part Op 100 - Issue P/O to ARROW TECH MACHINE WORKS ; P/O _____ Manufacture RB 92700-10313-045-4 as Descriptions: per DWG. -Certificate of Conformity is required 110 - Certificate of Conformity is required 130 - 1-The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RB 92700-10313-045-04P	Measuring Plate Final Assembly	1 Ea (1 ea)	100-Purchasing	5221764	

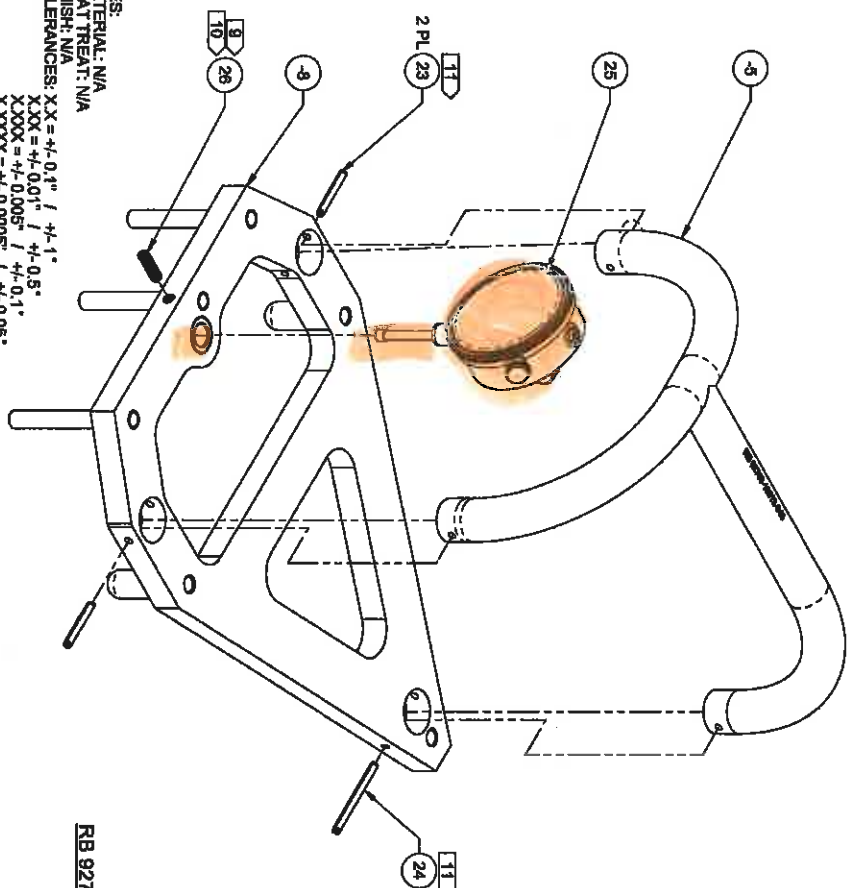
9/6/2019

[Dart Hawkesbury] Job Sheet - Guerin, Kimberley

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB 92700-10313-045-04P	1	0	0
Part Specifications				
Specifications could not be found.				

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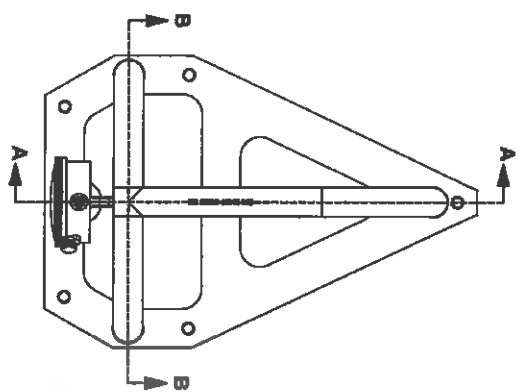
ITEM #	QTY	PART #	PART TITLE
-5	1	RB 92700-10313-045-5	HANDLE
-8	1	RB 92700-10313-045-8	MEASURING PLATE ASSY
23	2	McMaster#92383A700 OR EQUIV	SPRING PIN SS 1/8" DIA. x 1" LG.
24	1	McMaster#92383A010 OR EQUIV	SPRING PIN SS 1/8" DIA. x 1-5/8" LG.
25	1	McMaster#20715A09 OR EQUIV	DIAL INDICATOR PLUNGER STYLE 0" TO 1"
28	1	McMaster#94355A229 OR EQUIV	FLAT TIP SET SCREW SS #10-32 x 5/8" LG.



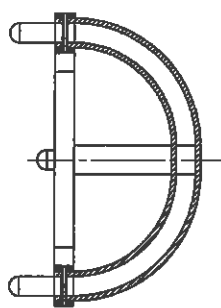
- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 0.1"$
 XXX = $\pm 0.005"$ / $\pm 0.005"$
 XXXX = $\pm 0.0005"$ / $\pm 0.0005"$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.008"$
 UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) APPLY LOCOTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM 28 THEN ASSEMBLE WITH ITEM -8
 - 10) INSTALL ITEM 28 HAND TIGHT
 - 11) PRESS FIT ITEMS 23 AND ITEM 24 WITH ITEM -5
 - 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

RB 92700-10313-045-4 MEASURING PLATE FINAL ASSY

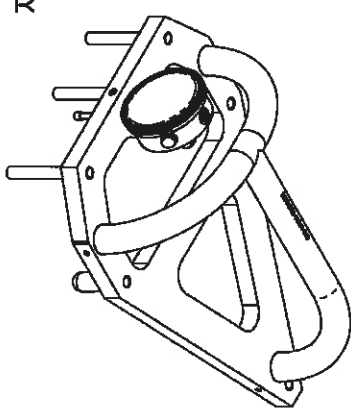
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SECTION A-A



SECTION B-B



DESIGN	VM	DART AEROSPACE LTD
DRAWN	KPT	HAWKSBURY, ONTARIO, CANADA
CHECKED	MB	TOOL PART #
MFG. APPR.	DP	RB 92700-10313-045
APPROVED	MT	TITLE
DATE	1/16/2019	TRIM TAB TOOL
		SCALE
		MTS

THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED IN THE ORDER. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044440



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB044440

PO Date: 9/6/19

Due Date: 10/7/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-09-06

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	200129	RB 92700- 10313- 045- 04P			Measuring Plate Final Assembly as per Dwg Rev B 2 pcs = 1 kit	Firmed	-	10/7/19	1 Ea	0 Ea	1 Ea	\$2,429.00/Ea	\$2,429.00
Grand Total: \$2,429.00													

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 9/6/19 1:49 PM Dart.Guerin.Kimberley



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044440

Dated: 10/8/2019

Our Order / Job No: AWT-HB044440

Order Qty: 1

Part Name: MEASURING PLATE FINAL ASSEMBLY

Part Number RB92700-10313-045-04

Lot Size: N/A Ship Date: 10/8/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB92700-10313-045-04

Rev: B

Material Size and Type: -6, -7, -9/ 6061 ALUM.; -11, -12/303 SS

Material Specifications: ALUM: ASTM B221; SS: ASTM A314

Heat Treatment: N/A

Plating/Finish: RED ANODIZE: MIL-A-8625F, TYPE II, CLASS II

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 10/8/19

Signed: Herbert M. Falt

DAS
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99239

PHGE Machine Works LLC dba Arrow Tech Machine Works
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